



## Mirka Abralon 360Grit / 150mm Disc Technical Datasheet



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### Product Description

Abralon® 360 is a unique multifunctional patented sanding material developed for the flexible sanding of both smooth and profiled surfaces.

Abralon® creates a smooth sanding pattern on angled surfaces and edges, while minimising the risk of pressure marks. Abralon® is especially suitable for use in the aerospace, automotive and marine industries – where a fine, quality finish is a key part of preparing for the next step of a finishing procedure. The flexible weave allows water and air to pass freely, making the product suitable for both dry and wet sanding, either by machine or hand. Abralon® is also suitable for the finishing and pre-polishing of aluminium, gelcoat, SMC, glass reinforced plastic (GRP), lacquers, etc.

Coarser grits are recommended for surface preparation of aluminium surfaces, composite body parts, and the fine sanding of the body surfaces before primer and top lacquer.

Finer grits are suitable for smoothing of primers and bottom lacquers, preparation of surfaces between blending, sanding of pot marked surfaces and preparation of the top coat before polishing.

When polishing metals and aluminium, we recommend using our Kangaroo lubricating oil to extend the life of the sanding pads by as much as 10 times.

Abralon pads work exceptionally well when used in conjunction with Nuvite's NuShine II metal polishes. It can be used for heavy, moderate or light oxidation removal of metal surfaces as well as preparing/conditioning brand-new metal surfaces for polishing.

Below are some examples of how Abralon can be used as in processes involving NuShine II (NSII):

For light oxidation removal on aircraft aluminium 'in situ' prior to polishing to a mirror finish: Abralon® 2000 > NSII grade F7 > NSII grade C > NSII grade S

For moderate oxidation removal on aircraft aluminium 'in situ' prior to polishing to a mirror finish: Abralon® 1000 > Abralon® 2000 > NSII grade F7 > NSII grade C > NSII grade S

For preparation of new aluminium (including clad) prior to polishing to a mirror finish: Abralon® 500 > Abralon® 1000 > Abralon® 2000 > NSII grade F7 > NSII grade S

For heavy oxidation/pitting removal on an Airstream caravan/trailer prior to polishing to a mirror finish: Abralon® 360 > Abralon® 500 > Abralon® 1000 > Abralon® 2000 > NSII grade F7 > NSII grade S

The best process combining the use of Abralon® and Nuvite's NuShine II for your particular application will depend on a number of factors, including the age of the aluminium you are polishing/restoring/repairing, previous maintenance undertaken, the man-hours and equipment available to you, the experience of the users' involved etc.

Box contains 20 discs, diameter 150mm.

**Commodity Code:** 68052090

### Features

- Grain: Silicon Carbide

- Bonding: Special Resin
- Backing: Knitted fabric on foam
- Coating: Special Abralon® method
- Colour: Grey
- Preparation of new aluminium (such as leading-edges) prior to polishing, helping to significantly reduce the amount of compounding required.
- Removing oxidation from moderate to heavily oxidised aluminium surfaces prior to polishing.
- Removal of scratches from aluminium and painted surfaces
- Grit Range: 180, 360, 500, 600, 1000, 2000, 4000

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Coarser grits are recommended for surface preparation of aluminium surfaces, composite body parts, and the fine sanding of the body surfaces before primer and top lacquer.

Finer grits are suitable for smoothing of primers and bottom lacquers, preparation of surfaces between blending, sanding of pot marked surfaces and preparation of the top coat before polishing.

When polishing metals and aluminium, we recommend using our Kangaroo lubricating oil to extend the life of the sanding pads by as much as 10 times.

Abralon pads works exceptionally well when used in conjunction with Nuvite's NuShine II metal polishes. It can be used for heavy, moderate a light oxidation removal of metal surfaces as well as preparing/conditioning brand-new metal surfaces for polishing.

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For moderate oxidation removal on aircraft aluminium 'in situ' prior to polishing to a mirror finish: Abralon® 1000 > Abralon® 2000 > NSII grade F7 > NSII grade C > NSII grade S

For preparation of new aluminium (including clad) prior to polishing to a mirror finish: Abralon® 500 > Abralon® 1000 > Abralon® 2000 > NSII grade F7 > NSII grade S

For heavy oxidation/pitting removal on an Airstream caravan/trailer prior to polishing to a mirror finish: Abralon® 360 > Abralon® 500 > Abralon® 1000 > Abralon® 2000 > NSII grade F7 > NSII grade S

The best process combining the use of Abralon® and Nuvite's NuShine II for your particular application will depend on a number of factors, including the age of the aluminium you are polishing/restoring/repairing, previous maintenance undertaken, the man-hours and equipment available to you, the experience of the users' involved etc.

We recommend using our Kangaroo oil as a lubricant while sanding, the life of the discs are extended and the finish of the process is greatly improved.

Box contains 20 discs, diameter 150mm.

#### Features

Grain: Silicon Carbide

Mirka Abralon 4000Grit / 150mm Disc

Technical Datasheet

Bonding: Special Resin

Backing: Knitted fabric on foam

Coating: Special Abralon® method

Colour: Grey

Preparation of new aluminium (such as leading-edges) prior to polishing, helping to significantly reduce the amount of compounding required.

Removing oxidation from moderate to heavily oxidised aluminium surfaces prior to polishing.

Removal of scratches from aluminium and painted surfaces

Grit Range: 180, 360, 500, 600, 1000, 2000, 3000, 4000

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